



P.O. BOX 638 RT 10 WEST CLINTON,IL 61727 217-935-2384

AFM-0109c P-series, D-1 and F-1 Procharger

86-93 POWER PIPE®

INSTRUCTION

This product is for off road use only

This **AFM** Power Pipe® is designed for ATI's P-Series ,D-1and F-1 with out A.C. using blow through mass air meters only. We highly recommend the new Univer mass air by Best Products

1. Disconnect the positive battery cable.
2. Remove starter solenoid, ignition coil, ATI compressor and inlet tubing.
3. Locate the 3"round hole that the standard ATI pipe went through.
4. Make this hole a 5" X 5 1/2" oval. (This done by)
 - a. Measure back from the front lip of the 3" opening to 5 1/2" and mark with marker.
 - b. Measure from bottom lip of the 3"opening down 1" and mark.
 - c. Measure from top lip of the 3" opening up 1" and mark.
 - d. Take your marker and outline a nice oval opening
 - e. Using a hand grinder or Dremal type tool grind out hole until you have achieved a oval hole 5" X 5 1/2".
5. Take the starter solenoid and cut the mounting tap off the right side. Remount starter solenoid on top of the narrow frame rail (tight fit) with the solenoid studs facing up and the short stud facing the firewall. Make sure all cables reach. Punch one new hole in frame rail and use the factory screw to hold it down.
6. Take ignition coil bracket and bend the one long mounting ear back to match the others. So it will mount flat .
7. Remount coil beside the S/C, where the battery original was. Make sure all wire reach and punch new holes. Reuse stock screws.
8. Re-install the supercharger compressor with the rubber elbow on it.
9. Slide the Power Pipe® through the bottom of the inner fender well and up to the new opening and slide into the rubber elbow.
10. Install the new air cleaner and tighten clamps.
11. Hook up bypass hose and loop so faces downward to blow off to ambient air (bypass will not need to go back into Power Pipe).

For questions regarding this installation please call the AFM Tech Line at 1-217-935-2384.