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**AFM - 0114c POWER PIPE® ATI P-1sc and D-1sc GT 96-04
Cobra 96-01**

This product is for off road use only
INSTRUCTION

Thank you for purchasing an **AFM** product. If you have an P-1sc or D-1sc making 10lb of Boost or more, you should see a boost increase of 1 to 3lb without having to spin the supercharger any harder. This means more boost without more heat, which equals more h.p..

Power Pipe® for the 96-98 Mustang requires notching of the hood to clear the Power Pipe®. This is the only way it will fit. **Do not try to close the hood with out doing this!!** 1999 and newer Mustang should be checked for clearance. line 15

1. Disconnect the ATI by-pass hose, idle air control hose and ATC sensor in Procharger® inlet tube
2. Remove Procharger® inlet tube and air filter from the S/C intake side.
3. Remove Procharger® discharge tube and mass air from throttle body to intercooler.
4. Take template provided and put over existing fender well opening. Lining up reference points
5. Mark opening and cut or grind opening till it matches template.
6. Open up hole to template. This is done best with tin snips and dremal tool.
7. Install edge guard ribbon around edge of opening.
8. Slide Power Pipe® through the enlarged opening
9. Install the shorter end of the rubber elbow on to supercharger and slide into Power Pipe®.
10. Reinstall the upper discharge tube first. Slide into new opening and then fit onto throttle body.
11. From under car install mass air onto upper discharge pipe and lower elbow onto intercooler.
12. Install air filter onto Power Pipe® and plug in mass air
13. Tighten up all clamps
14. Slide the by-pass hose ,idle air control hose into Power Pipe®.
15. We recommend to put ACT sensor in the discharge pipe, if you wish to keep it in the Power Pipe® you will need to punch a 3/8 hole in blue hose.
16. Last thing to do is to notch the hood.
 - a. Remove the hood insulator.
 - b. Put some grease on the top of the pipe where it touches the hood and lay the hood down till it touches. This will mark the hood
 - c. Take this mark and with a marker make a 4 by 2 and 1 inch deep outline.
 - d. Using a dremal tool grind this out. This will give you room for the Power Pipe® to close the hood. If you want you can put the hood insulator back on.

If you have any questions please call 217-935-2384.